

Work Order ID 80839

Thursday, March 01, 2012 12:04:02 PM

80839

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Item ID: D206-559-011

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 3/1/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/1/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference: DISSASSEMBLE

Approvals: Process Plan:

Date: 12-03-01 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI 9527	rev A
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IIN-D206-559	rev L
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200	0.00
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200

Packaging

Memo 0.00

Packaging

PULL FROM STOCK D206-559-011 X 1 B 72798

DISSASSEMBLE AND RETURN PARTS TO STOCK UNDER ORIGINAL
BATCH NUMBER

210	QC21- Final Inspection - Work Order Release	0.00
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210

QC

Memo 0.00

Quality Control

12/3/11

12/3/11

MF

12-03-01

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Work Order ID: 80839

Parent Item: D206-559-011

Parent Item Name: Bearpaw

Start Date: 3/1/2012

Required Date: 3/1/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: C04.02.17 Blank size changed KJ/JLM
 IPP Rev: D 07-01-02 Was K10007 JLM
 IPP Rev: E 08-05-05 up a chg DD verified by: EC
 IPP Rev: F 08-10-15 New Manufacturing Method JLM Verified By: EC
 10.10.04 per DSI9527 EC verified by: DD IPP Rev G

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-17A Bolt		Purchased	No				Each	462.0000					
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M112314

Location	Loc Qty	Loc Code
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ST358	16	
116419	16	
116704	0	
ST359	446	
118983	300	
120187	146	

AN4-20A Bolt		Purchased	No				Each	462.0000		-8			
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M1040162

Location	Loc Qty	Loc Code
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GA	50	
116419	50	
ST359	412	
117514	112	
118983	100	
119127	200	

AN960JD416 Washer	NAS1149D0463J	Purchased	No				Each	8.0000					
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M1116289 12/3/12

Location	Loc Qty	Loc Code
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ST351	8	
116289	8	

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Work Order ID: 80839

Parent Item: D206-559-011

Parent Item Name: Bearpaw

Start Date: 3/1/2012

Required Date: 3/1/2012

Start Qty: 1.00

Required Qty: 1.00

D206-559-011 Manufactured No Each 5.0000
Bearpaw

1 B72798 SD

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG011	5	
73979	5	

D2182B Manufactured No f 401.7942
Rubber Cushion

-1.6

B63413 SD

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST410	401.79417	
66063	41.61817	
73932	360.176	

D2274 Manufactured No Each 155.0000
Radius Block

-8

B63990 SD

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST007	155	
72121	32	
78589	123	

D2435 Manufactured No Each 0.0000
Bearpaw, 206

-2

B69407 SD

D2438 Manufactured No Each 86.0000
Clamp

-4

B60852 SD

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST456	86	
77038	8	
78594	78	

D2529 Manufactured No Each 417.0000
Washer

-8

B64129 SD

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST010	417	
66953	2	
79221	275	
79485	140	

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Work Order ID: 80839

Parent Item: D206-559-011

Parent Item Name: Bearpaw

Start Date: 3/1/2012

Required Date: 3/1/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4 Purchased No Each 4.398.0000
Nut

MISS⁻⁸89 SP

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	4398	
117441	59	
117601	157	
118451	133	
119017	200	
119075	3849	

QS200-M44S Purchased No Each 32.0000
Clamp

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST455	32	
115589	3	
117460	13	
119436	16	

MISS²10 12/1/11 SP

D206-559-011 B 72748 x1 -MC 12-03-01

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